



The RTank<sup>HD</sup>  
system provides  
underground  
stormwater storage  
for:

- Infiltration
- Detention
- Retention /  
Harvesting

The system is an  
alternative to stormwater  
basins and a more efficient  
system than other  
underground options.

The RTank<sup>HD</sup> system can  
be utilized under:

- Parking Lots
- Driveways
- Landscaping
- Streets
- Athletic Fields
- Swales & Channels
- More...

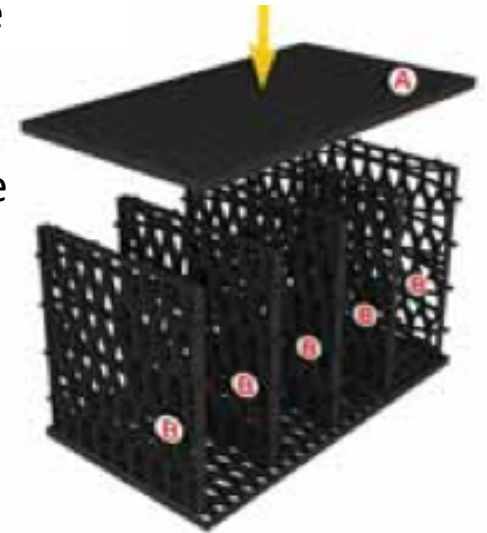


## Individual Panels are Assembled to Create Stormwater Management Modules

1. Connect five small panels into one large panel using the short pegs



2. Next, working from one end to the other, attach a second large plate on the opposite side of the first



3. Once the top and bottom panels are attached, two more side plates are attached to complete the sides of the RTank<sup>HD</sup> unit

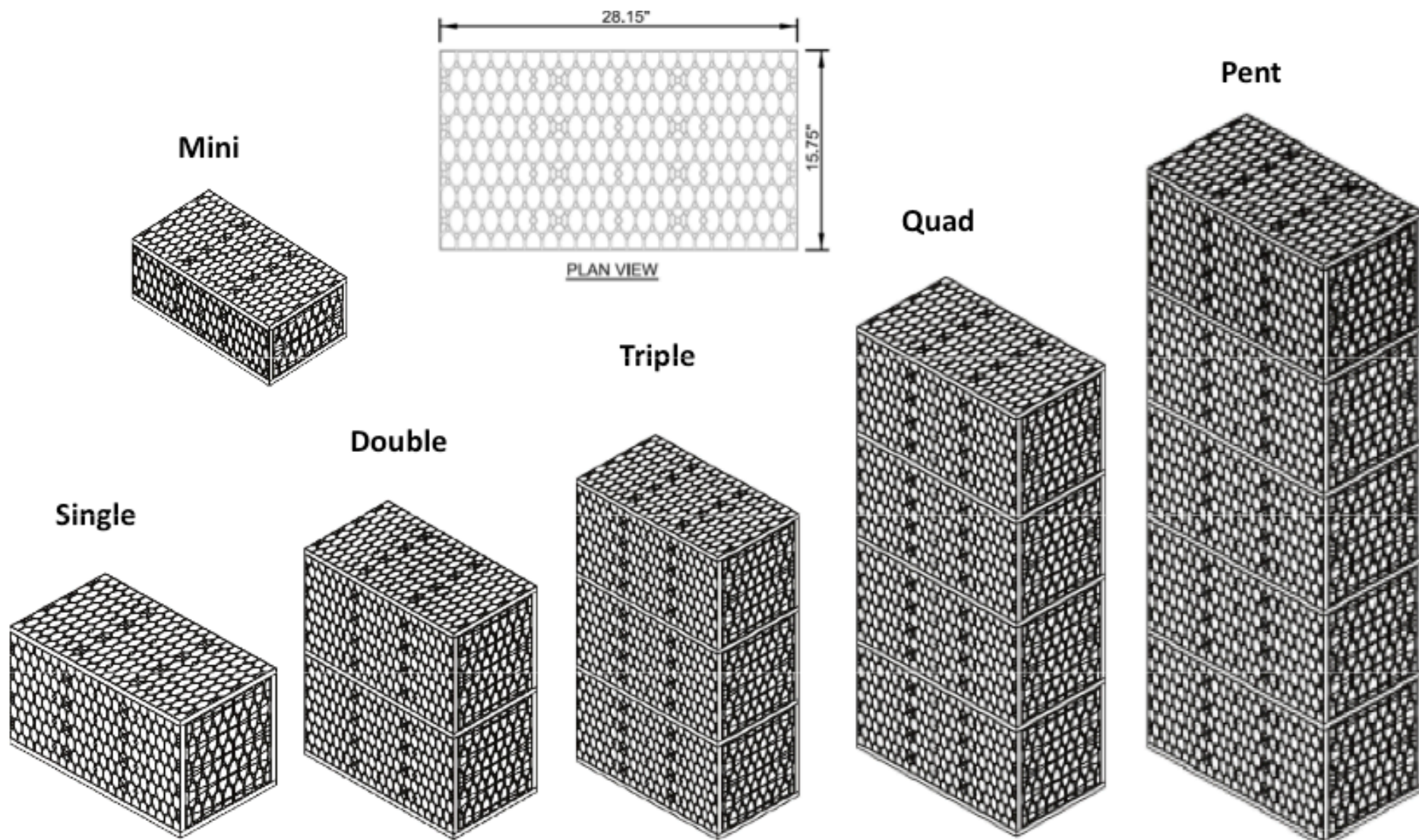


4. This completes one single RTank<sup>HD</sup> unit, to build bigger unit the process starts again from the top panel of the single unit





The RTank<sup>HD</sup> is a modular system and can be assembled to a variety of heights from 9 1/2" to just under 7'.





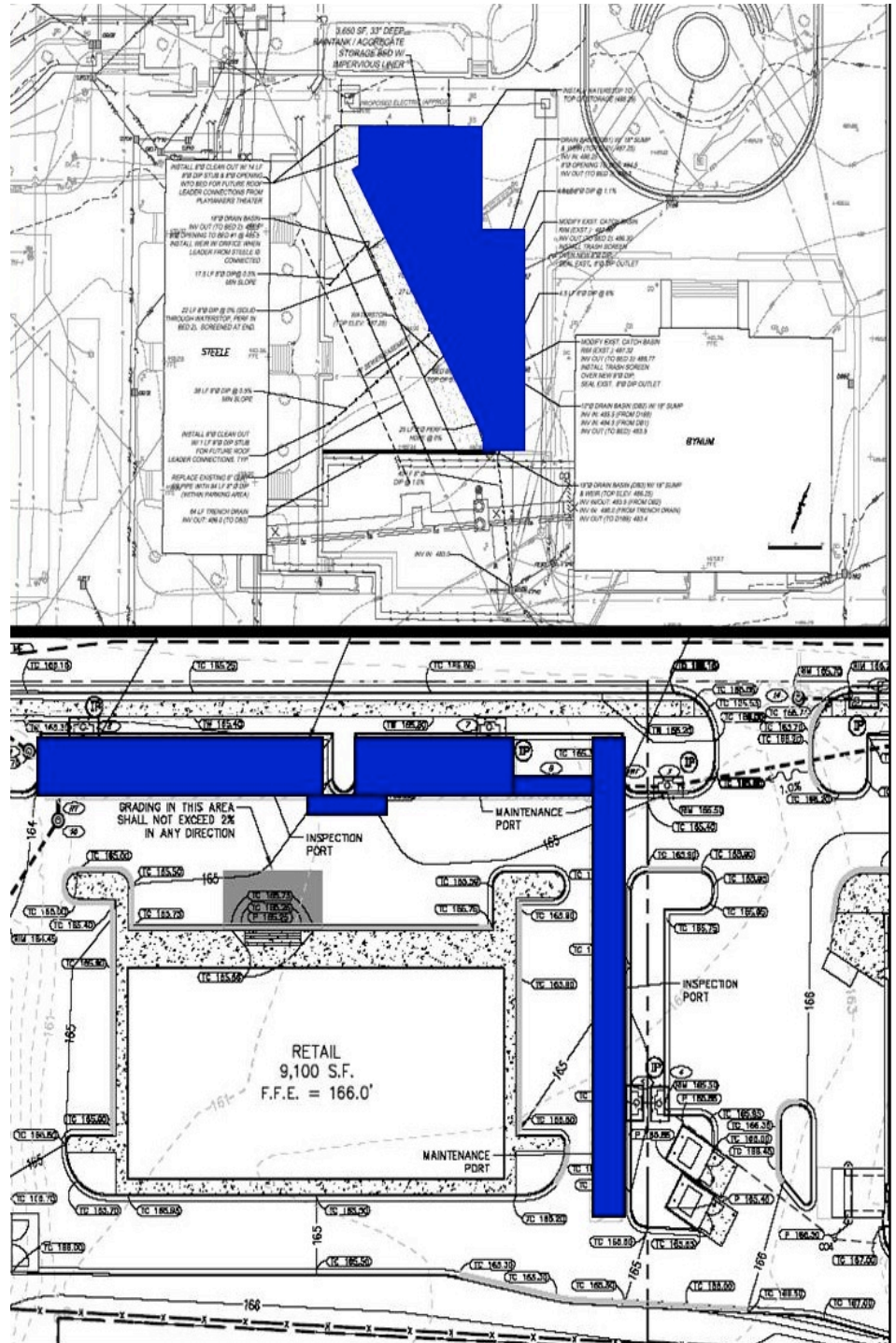
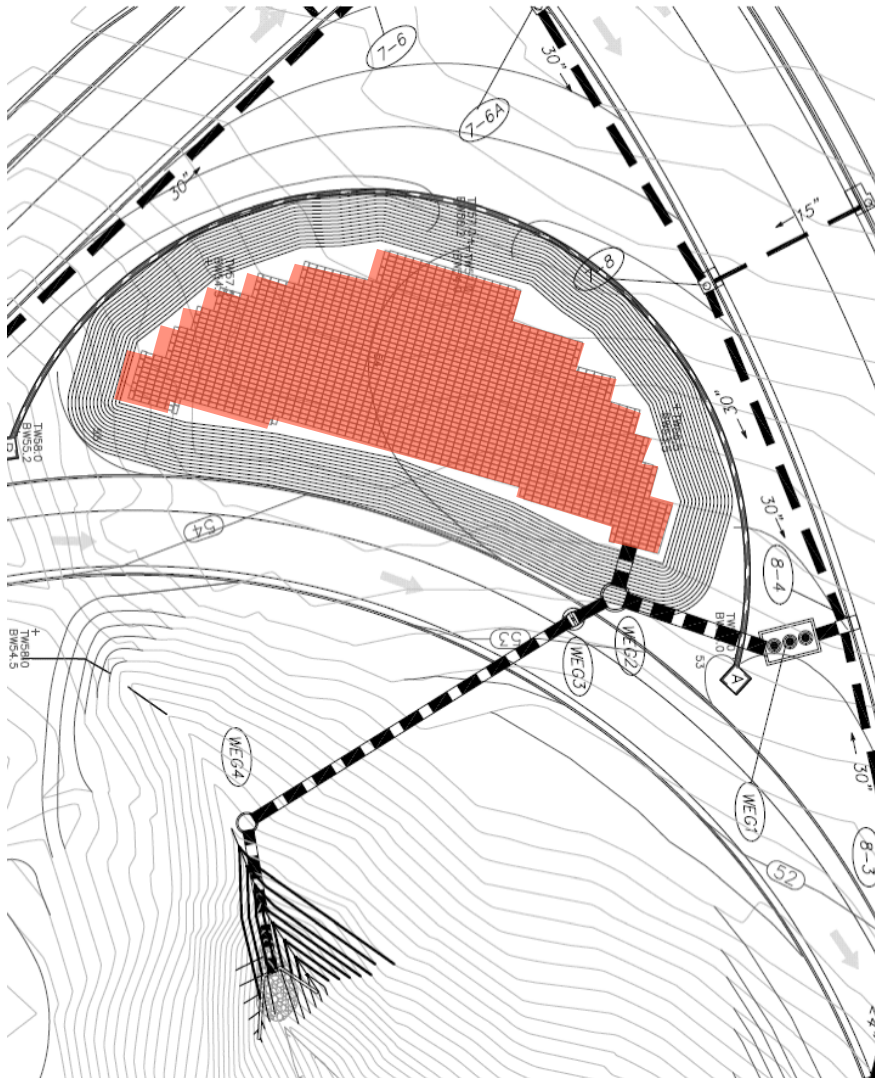
RTank<sup>HD</sup> provides 95% void space, requiring minimum excavation for maximum storage capacity and efficiency.



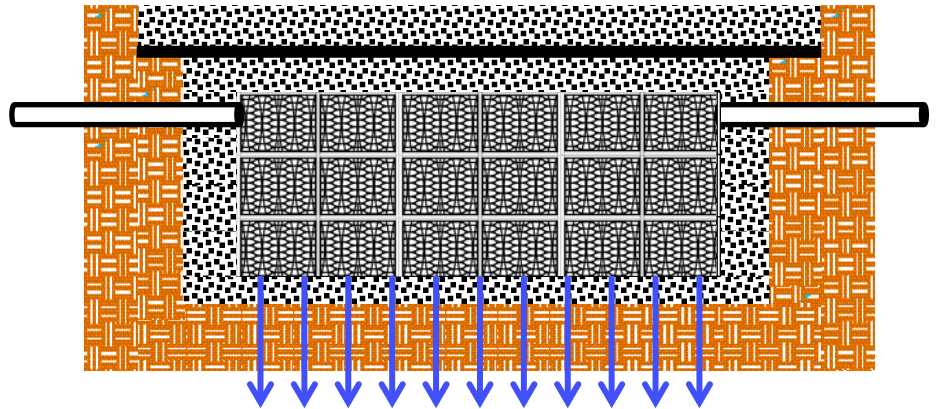
RTank<sup>HD</sup> “squared” shape makes calculations and installation easy.



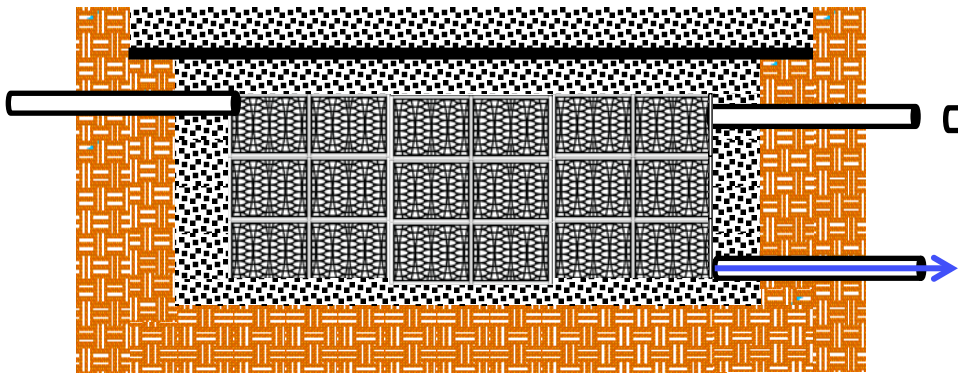
# Design Flexibility: Complex Shapes



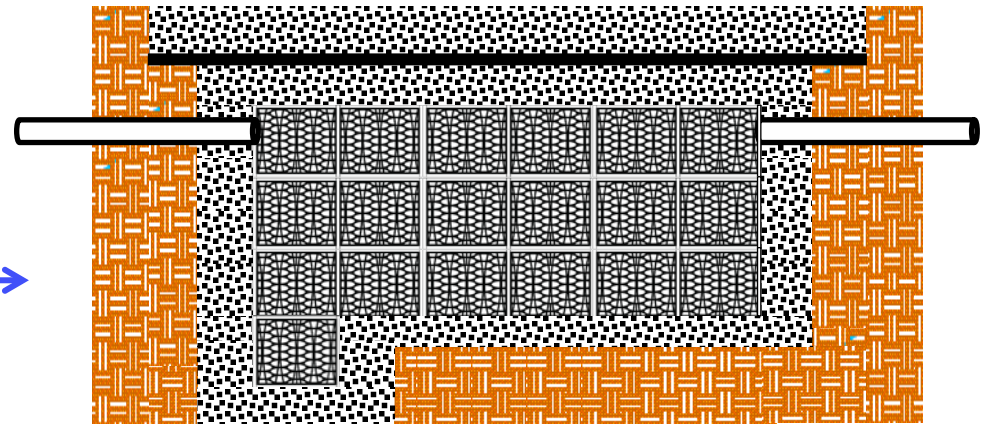
**Typical RTank<sup>HD</sup>  
Designs Include:  
Infiltration,  
Detention  
And  
Retention  
Applications**



**Design: #1 Infiltration**



**Design: #2 Detention**



**Design: #3 Retention**



RTank<sup>HD</sup> is freight friendly, modules are shipped as unassembled panels and then assembled on or near site.

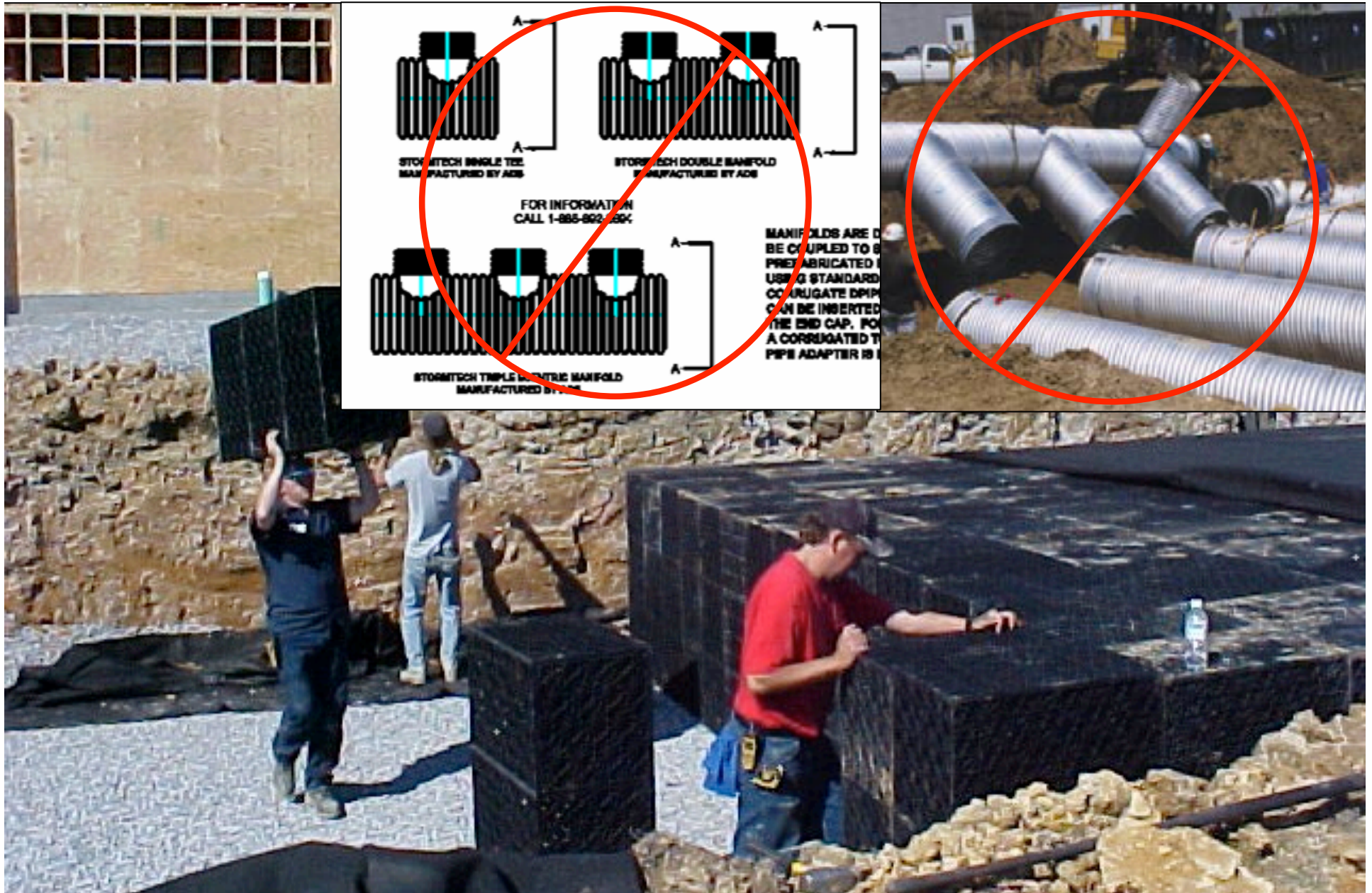
The RTank<sup>HD</sup> modules are then easily hand placed in the prepared and lined excavated area.

The RTank<sup>HD</sup> system will significantly reduce the need for, and cost of, heavy equipment and trucks needed for stone based systems. Improved efficiency!





RTank<sup>HD</sup> is self contained: No manifolds or connections that are expensive, hard to estimate and can slow down field operations.





# RTank<sup>HD</sup> Strength: The system approach using specific cover thickness and geogrid provides H-20 load support with an additional F.O.S.

**Technical**

### R-Tank & HS-20 Loads

The R-Tank system is capable of easily exceeding AASHTO H-20-20 loads with safety factors well above the AASHTO requirement. The system has been used in a variety of applications around the world with tremendous success. Read on and we'll explain how the R-Tank handles heavy loads, and why it will work under H-20 loads for your project.

#### Bearing Capacity

The R-Tank's ultimate design load comes from the results of a crush test performed on an unconfined unit. This type of test yields very conservative results. That's why you won't see similar test results for any of the competitive underground interlockment systems. They won't hold up under a load without the confining pressure of the backfill. But the R-Tank is different. It's a structure and that ensures a predictable design load in a loading scenario far worse than any accelerated field application. And this sturdy foundation is just the beginning.

#### Typical Load Calculation

The AASHTO H-20-20 standard uses a 32,000 lbs axle as the design load. To conservatively model the R-Tank's performance under these types of traffic loads, several steps are taken and additional factors considered:

- The axle load is distributed to two sets of dual wheels, each 10" x 20" at 80 psi.
- The contact area is transferred down through the cover height at a conservative 1:2 angle (33%) to determine the Area of Applied Load on the top of the R-Tank.
- A dynamic factor is added to account for the movement of the load (1.2).
- Weight of cover material in a saturated condition is added (120 lbs/cy).

With these factors in place, the H-20-20 load can be modeled and the resulting safety factor determined. The following chart shows how the R-Tank performs at various depths of cover, hole and different configurations are specified at different cover depths, and that the Safety Factor never drops below 2.0. In fact, it's often much higher.

While a Safety Factor exceeding 2.0 is already highly conservative, remember that we're comparing the applied load to the strength of the R-Tank as indicated from testing in an unconfined condition! Further, all H-20 loadings require the use of a geogrid, which will make the design even more conservative.



AASHTO H-20-20 truck for weight application.



Crush test of R-Tank unit.



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# RTank<sup>HD</sup> can be used for new construction





# RTank<sup>HD</sup> can be used for basin retrofits



The added parking area above the functional storm water detention system provides better utilization and more value than the traditional open basin approach.



# Comprehensive Design Tools & Support are Available!

## R-Tank Worksheet

Contact:  Company:  Phone:  Fax:

Project Name:  Location:

**Step 1** Enter the required storage capacity in cubic feet.  cf  
Volume of Tanks Required: 0.00 cf

**Step 2** Using the buttons, select a depth from the table below. Remember that the deeper the system, the more economic it becomes. Of course you'll typically want the bottom of the system to be above the water table or hardpan, keeping in mind you need 12" of cover above the system (24" for parking lots or roads).

Tank Style	Depth (in)	Number of Tanks Required	Square Footage Required
<input type="radio"/> Mini Tanks	9.44	0	0
<input type="radio"/> Single Tanks	17.32	0	0
<input type="radio"/> Double Tanks	33.85	0	0
<input type="radio"/> Triple Tanks	50.39	0	0
<input type="radio"/> Quad Tanks	66.92	0	0
<input type="radio"/> Five Tanks	83.46	0	0
<input type="checkbox"/> Add a Mini Unit	42.50	0	0

**Step 3** Configure System Dimensions. Enter the length available on the site to install the system (in feet). The worksheet will then show you the width and length in terms of total number of tanks, the footprint of your system, and the footprint of the excavation, allowing a 2' perimeter to compact backfill.

Length available:  feet  
Number of units long:  Footprint: -2.35 Feet Long  
Number of units wide:  0.00 Feet Wide

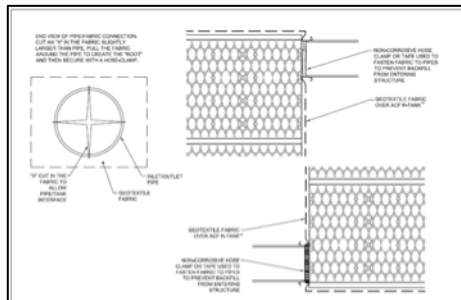
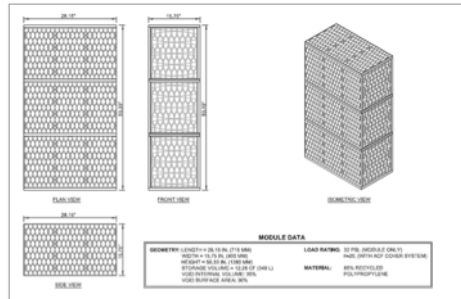
Tanks used in selected system:  Excavation Footprint: 1.66 Feet Long  
4.00 Feet Wide

**Step 4** Check the box below if the Tank is located below a parking lot or any area subject to traffic loads.  
☐ Yes, there will be traffic loads above the RainTank.

**Step 5** Check the box below if you would like to include a liner in your system to allow you to harvest/recycle water in the system for use in irrigating the landscaping.  
☐ Yes, I'd like to include a liner in the system to recycle water.

**Step 6** The next worksheet contains a list of all the materials you will need to build this system. Please review this form. If you like, you can fill in unit costs for all items and determine an estimate for the total system including installation.

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sales@acfenvironmental.com  
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## R-TANK<sup>HD</sup> System Plan Review

Project Name:  Location:

**Pre-Treatment**

1. Has pre-treatment of runoff been considered?  
a. Will it remove leaves and other neutrally buoyant pollutants (if present)?  
b. Has a Sediment Forebay been included?

**R-Tank<sup>HD</sup>**

2. If the system is utilizing infiltration/exfiltration, has a woven monofilament geotextile been specified instead of the nonwoven?

3. Is there sufficient cover over the system? (18-24" for H-20 Loads) (12" for landscaped areas)

4. Is the cover material specified?  
a. No Clays  
b. 95% Compactable  
c. Less than 7" total cover?

5. Has Geogrid been specified?  
a. Shown at 12" above R-Tank<sup>HD</sup>?  
b. Extends 3' beyond excavation?

6. Are all drawings present that should be included?

7. Has the written specifications been included?

8. If a liner is included, is the material specified adequately?  
a. Type of Liner  
b. Thickness (30 Mil recommended)  
c. 10 mils Nonwoven Cushions

9. When necessary, has the system been vented to prevent it from air-locking?

**Maintenance**

10. Are Maintenance & Inspection Ports specified?  
a. Are locations for these structures marked?

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## Residential Dry Wells

As concerns over runoff from newly developed sites continues to grow, many localities are adopting micro-scale practices to treat increasingly smaller impervious surfaces. One of the more common developments is the use of below ground infiltration basins - frequently referred to as Dry Wells - for residential downspouts.

In this simple design, residential downspouts are connected directly to basins sized for the area of rooftop handled by the downspout. These Dry Wells are typically sized to capture and infiltrate the first 1" of runoff, which equates to approximately 41 cubic feet of storage for every 500 sq ft of rooftop.

Heavier rainfall events simply overflow the system. This can be done through the use of a simply wye connection on the downspout (shown below), or by connecting an overflow pipe to the top of the Dry Well. Pop-Up drain emitters are commonly used to daylight these overflows.

Many Dry Wells are constructed from drainage stone, which provides 40% of its total volume as void space for water storage. Due to the expense of small quantities of stone, the difficulty in handling the material on small sites, and the large excavations required to provide enough storage (over 100 cubic feet to provide 41 cf of storage), R-Tank makes a perfect alternative.

**Benefits include:**

- 95% Cuts Excavations in HALF
- Often Less Costly Than Stone
- Easy to Install
- Shuts Flat and Assembles On Site
- Light Weight
- Easy to Install
- Shuts Flat and Assembles On Site

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## ACF R-Tank<sup>HD</sup> Maintenance

With adequate pre-treatment of stormwater before it enters the ACF R-Tank<sup>HD</sup>, heavy sediments, trash, and other debris will not enter the system. Systems like the TrashGuard (see image 1) are simple and inexpensive, but also highly effective. Therefore, most maintenance efforts should be directed at the pre-treatment structures to ensure they are functioning properly.

To monitor the accumulation of fine sediments that may enter the detention/retention area, ACF R-Tank<sup>HD</sup> systems should include maintenance ports.

**Maintenance**

Running from the bottom of the ACF R-Tank<sup>HD</sup> up to ground level, Maintenance Ports are made from solid PVC pipe with notches cut into the bottom. As water is pumped into the port the notches will direct water throughout the bottom of the system to create turbulence, thereby re-suspending accumulated sediments.

After pumping water into the tanks, flushing is completed by vacuuming sediment laden water out of the system either through the outlet structure or through the flush port.

The diameter of the flush port is determined by a number of factors including the rate at which water will be pumped into the system, the number of flush ports incorporated, and the possible requirement of vacuuming through the port. Experience has shown that a 12" port is more than adequate for virtually any required use, with 6" ports more common when vacuuming will be performed at the outlet structure.

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## R-TANK<sup>HD</sup> Infiltration Systems

When R-Tank<sup>HD</sup> units are used to infiltrate concentrated runoff, several parts of the installation process require additional scrutiny and/or modification.

**Subgrade**

The subgrade of the excavation must be able to support the system base while remaining porous to allow for infiltration. To achieve this, the subgrade should NOT be compacted, but must support a minimum of 2,000 psf. If the bearing capacity of the subgrade is below 2,000 psf, a qualified engineer must be consulted for guidance on bringing the bearing capacity up to minimum requirements while not reducing the infiltration capacity of the soils.

**Geotextile**

In areas where runoff is exposed to clay soils it is important to change the geotextile used in the system to a woven monofilament (such as Proflex 1177) instead of the typical 8 mil nonwoven to prevent clogging of the textile. In addition to wrapping the R-Tank<sup>HD</sup>, an extra layer of Geotextile should be used between the subgrade and the base to prevent contamination of the base by the subgrade.

**System Base**

R-Tank<sup>HD</sup> Systems used for infiltration require a 4" base (instead of the typical 3" base) which acts as a leveling course for the Tanks and a stabilizing layer for the subgrade. The base materials must be porous to encourage infiltration. A clean, coarse sand or a washed angular stone (such as #57 stone) both work well. The base material will generally be placed and rolled but not compacted. Local requirements may provide further guidance on this issue.

**Side Backfill**

The backfilling procedure for the sides of the R-Tank<sup>HD</sup> should follow the typical installation process. These guidelines require that the material be compacted in 12" lifts with a vibratory compactor. The 12" lift is enough to isolate the porous subgrade from the backfill material, ensuring that porosity of the base is not lost while backfilling the sides of the system.

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## R-TANK<sup>HD</sup> Pre-Construction Checklist

Project Name:  Reviewer Name:

The following points of discussion cover portions of the R-Tank<sup>HD</sup> installation where questions arise and mistakes are commonly made. A thorough review of the R-Tank<sup>HD</sup> Installation Guide should be completed FIRST, and then the following items discussed in further detail:

- ☐ Supply & Review Installation Guide
- ☐ General Notes: Contact ACF one week prior to installation for on-site installation support at NO COST.
- ☐ General Notes: Discuss timing of system activation and Pre-Treatment.
- ☐ STEP #12: Use of Safety Fence, Caution Tape, or some form of barricade surrounding the installation is required until completion of the project (not just during the installation of the R-Tank<sup>HD</sup>). Construction loads are typically the heaviest loads on R-Tank<sup>HD</sup> installation will ever experience, and many construction loads exceed the design loads of the system.
- ☐ Step #1: Review proper assembly of unit for project (4-Plate, 5-Plate, 5-Plate Mini)
- ☐ Review questions / concerns about man holes, assembly units, staging units, etc.
- ☐ Step #2: Excavation must exceed the actual R-Tank<sup>HD</sup> footprint by 2' all the way around the system.
- ☐ Step #3: Base MUST be smooth across entire excavation, even outside of R-Tank<sup>HD</sup> footprint. Hand raking is almost always needed to remove ruts, dips, and any other areas that are not level.
- ☐ Step #4: Units simply butt together. If tying units together is desired, connecting the outside row should be adequate. Use zip ties or bag ties.
- ☐ Step #5: End rows should be turned 90 degrees so that the large plate faces the perimeter of the excavation. As the units are roughly twice as long as they are wide, one parallel row can easily be converted into two perpendicular rows.
- ☐ Step #6: If locations of Maintenance Ports are not identified on the plans, install them within 10' of all outer pipes and roughly 50' on center. Don't forget to install anti-scurf plate in the tank bottom.
- ☐ Step #7: All pipe connections must penetrate the geotextile envelope and make direct contact with the R-Tank<sup>HD</sup> units. Two hose clamps are included with each box. One can be used inside the boot on the flange of the "X" cut into the geotextile envelope, and the other on the neck of the boot.
- ☐ Step #8: Side backfill must be placed evenly around the units to prevent shoving/lifting of the units. ALWAYS use vibratory compaction of the side backfill to help consolidate BOTH the tanks and the backfill materials.
- ☐ Step #9: Always use light-weight track machinery to push backfill materials over the top of the system. Compact material with walk-behind equipment or man & shovel. Failure to do this step properly accounts for 90% of all installation errors!
- ☐ Step #10: Geogrid should extend at least 5' beyond the R-Tank<sup>HD</sup> footprint. If magnetic locating tape is required, this is a good place to install it.

Reviewed With:  Company Name:

Printed Name:  Date:

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## R-TANK<sup>HD</sup> Installation

Underground Stormwater Management System

**ASSEMBLING**

**INSTALLING**

**BACKFILLING**

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